PHOTON

USER MANUAL

SOLAR INVERTER
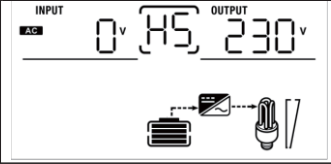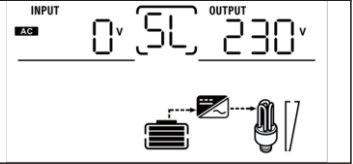## Pi-Plus Series

www.photonindustriespvt.com
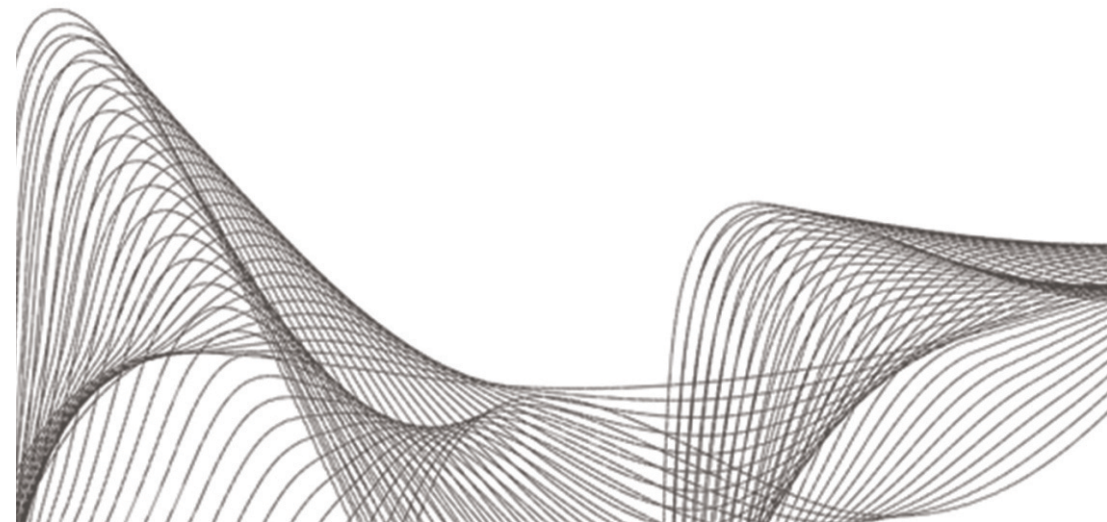
5. Commissioning

Step 1: Check the following requirements before commissioning:

⌘ Correct wire connection

⌘ Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 4 of each unit. And then shut down all units.

NOET: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.

LCD display in Master unit	LCD display in Slave unit

NOTE: Master and slave units are randomly defined.

Table Of Contents

1 About This Manual

1.1 Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations, Keep manual for future reference.

1.2 Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

2 Safety Instructions

⚠️ **WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.**

1. Before using the unit read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.

2. **CAUTION**-To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.

3. Do not disassemble the unit Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.

4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.

5. **CAUTION**-Only qualified personnel can install this device with battery.

6. **NEVER** charge a frozen battery.

7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.

8. Be very cautious when working with metal tools on or around batteries.A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.

9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals, Please refer to INSTALLATION section of this manual for the details

10. One piece of 150A fuse is provided as over-current protection for the battery supply.

11. GROUNDING INSTRUCTIONS -This inverter/ charger should be connected to a permanent grounder wiring system. Be sure to comply with local requirements and regulation to install this inverter.

12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.

13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

4. LCD Setting and Display

Setting Program:

Program	Description	Selectable option	
04	AC output mode *This setting is only available when the inverter is in standby mode (Switch off).	Single: `04 SIG`	When the units are used in parallel with single phase, please select "PAL" in program 4.
		Parallel: `04 PAL`	It is required to have at least 3 inverters or maximum 9 inverters to support three-phase equipment. It's required to have at least one inverter in each phase or it's up to four inverters in one phase please-2 for detailed information. Please select "3P1" in program 4 for the inverters connected to phase, "3P2" inprogram 4 for the inverters connected to L2 phase and "3P3" in program 4 for the inverters connected to L3 phase.
		L1 phase: `04 3P1`	
		L2 phase: `04 3P2`	Be sure to connect share current cable to units which are on the same phase. Do NOT connect share current cable between units on different phases.
		L3 phase: `04 3P3`	Besides, power saving function will be automatically disabled.

Fault code display

| Fault Code	Fault Event	Icon on
60	Power feedback protection	`60`
71	Firmware version inconsistent	`71`
72	Current sharing fault	`72`
80	CAN fault	`80`
81	Host loss	`81`
82	Synchronization loss	`82`
83	Battery voltage detected different	`83`
84	AC input voltage and frequency detected different	`84`
85	AC output current unbalance	`85`
86	AC output mode setting is different	`86`

Communication Connection
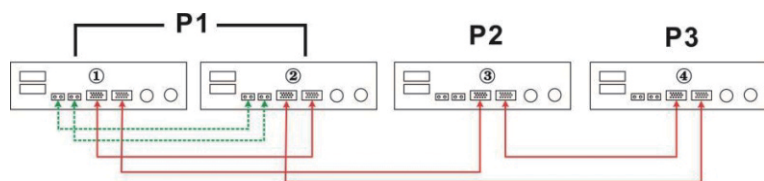
One inverter in each phase:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)
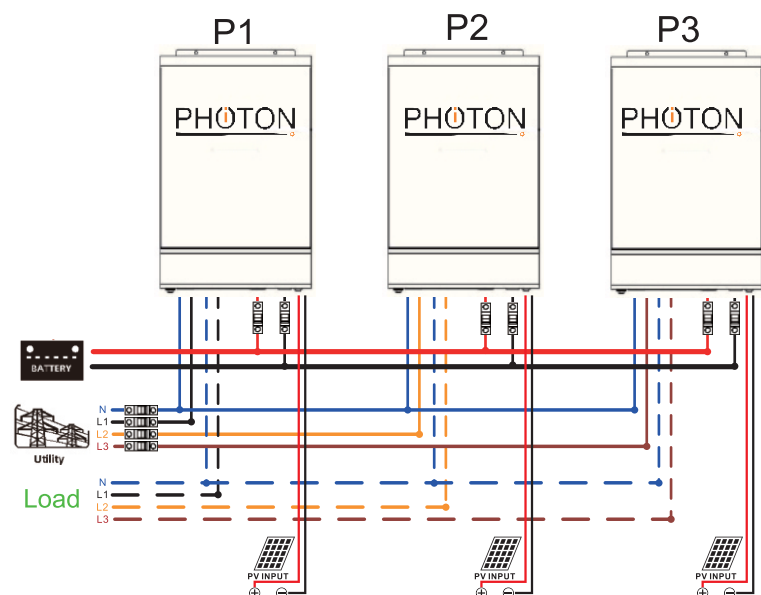
Communication Connection
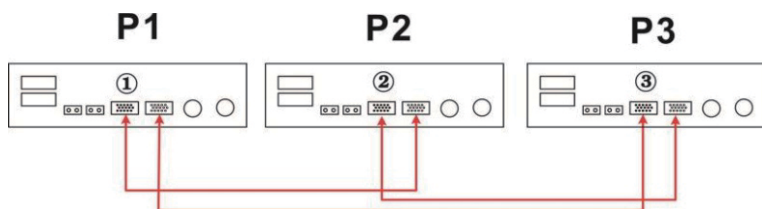
WARNING:Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

3. PV Connection

Please refer to user manual of single unit for PV Connection
CAUTION:Each inverter should connect to PV modules separately.

3 Introduction

This is a multi-function Inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

3.1 Features
* Pure sine wave inverter
* Configurable input voltage range for home appliances and personal computers via LCD setting
* Configurable battery charging current based on applications via LCD setting
* Configurable AC/Solar Charger priority via LCD setting
* Compatible to mains voltage or generator power
* Auto restart while AC is recovering
* Overload/Over temperature/short circuit protection
* Smart battery charger design for optimized battery performance
* Cold start function

3.2 Basic System Architecture

The following illustration shows basic application for this inverter/charger.It also includes following devices to have a complete running system:
* Generator or Utility
* PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or environment,including motor-type appliances such as tube light, fan, refrigerator and air conditioner.
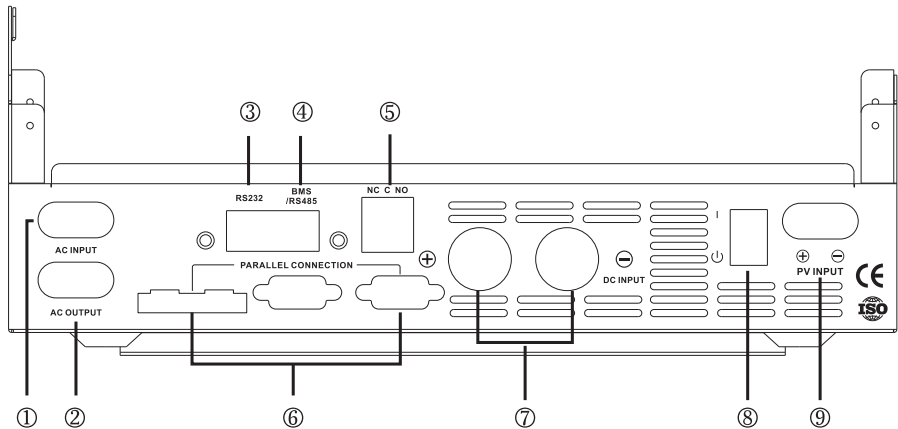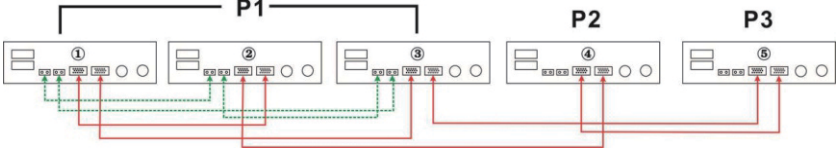

Solar power

Generator

OR

Utility

External Battery packs

Home Appliances
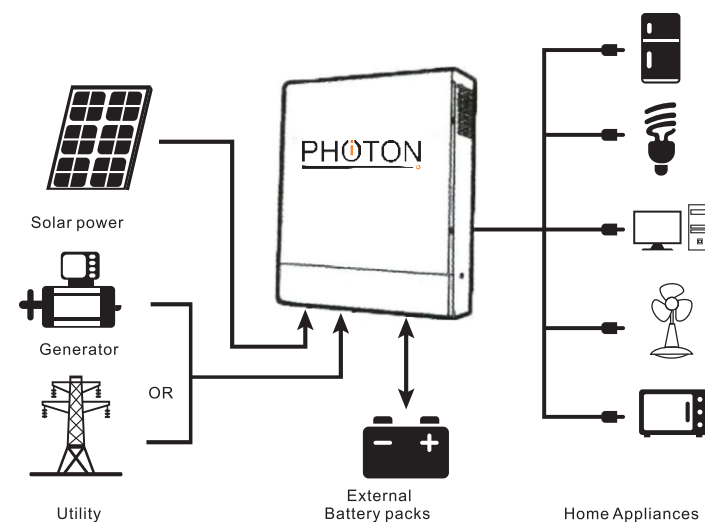
3.3 Product Overview

3.3.1 LCD Screen
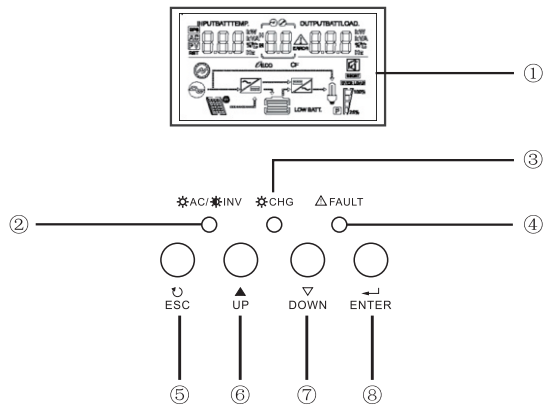
1......LCD display
2......Status indicator
3......Charging indicator
4......Fault indicator

5......ESC
6......UP
7......DOWN
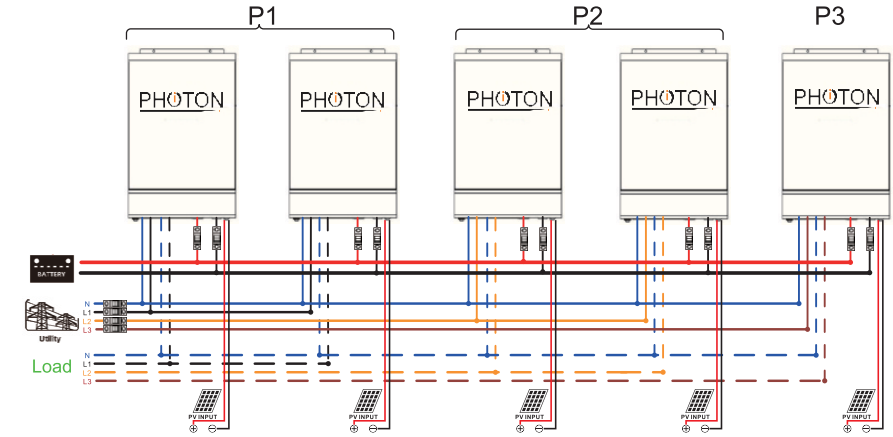8......ENTER

3.3.2 Back Panel
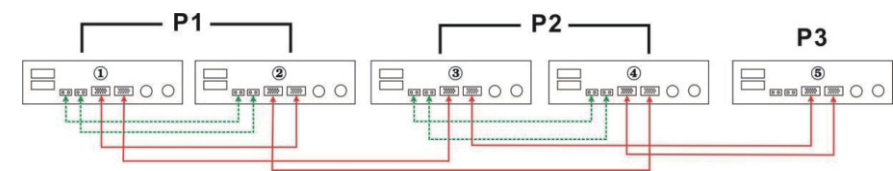

Communication Connection

Two inverters in two phases and only one inverter for the remaining phase:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)
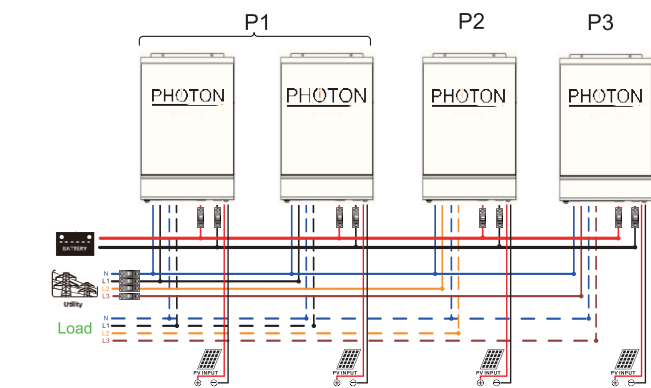

Communication Connection

Two inverters in one phase and only one inverter for the remaining phases:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

Communication Connection

Three inverters in one phase, two inverters in second phase and one inverter for the third phase:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

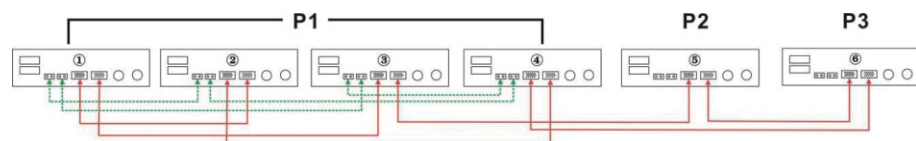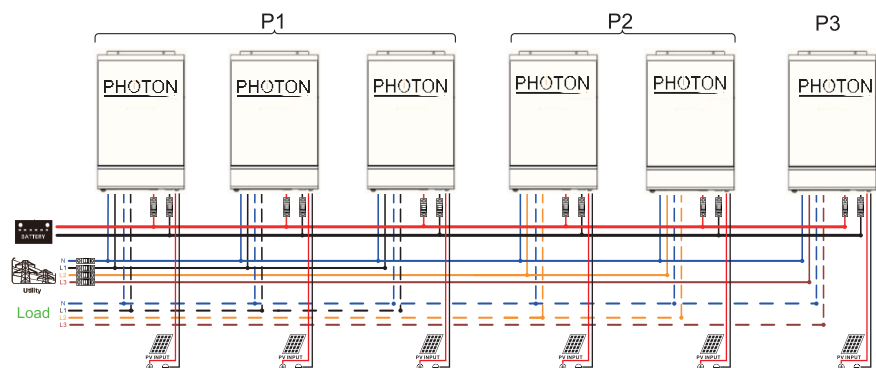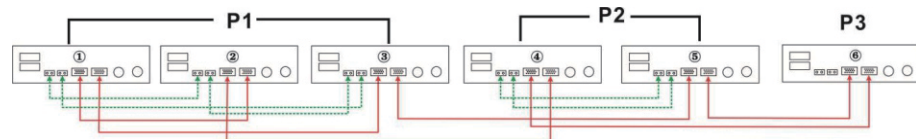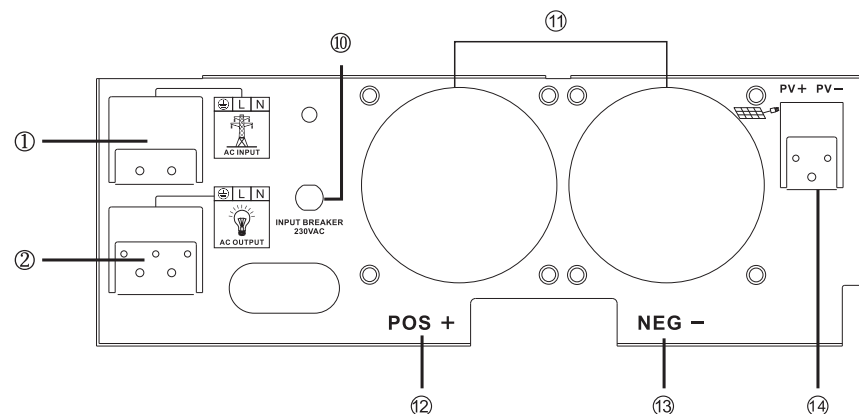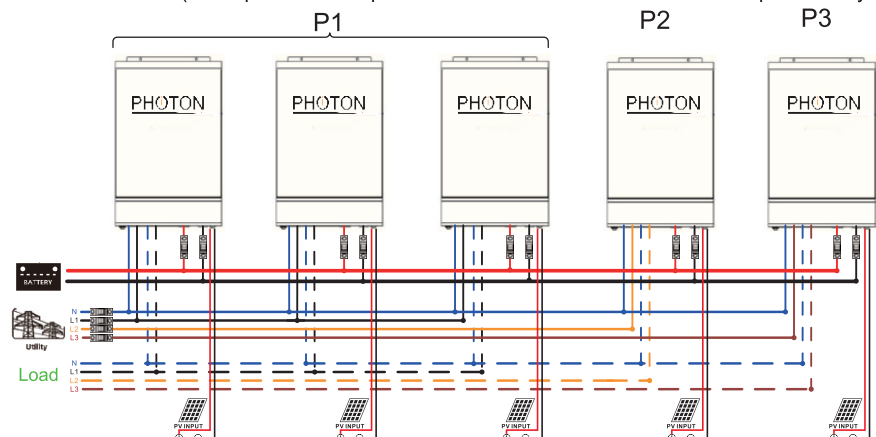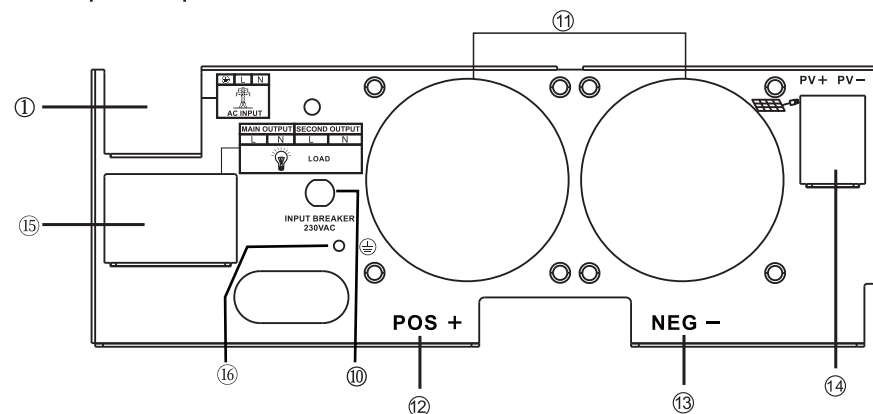Communication Connection

Three inverters in one phase and only one inverter for the remaining two phases:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

Dual output back panel

|	
1.....AC Input	9.....PV Input
2.....AC Output	10...Input Breaker
3.....Communication Port	11...Fan
4.....BMS/RS485 Communication Port	12...Battery Terminal Positive
5.....Dry Contact	13...Battery Terminal Negative
6.....Parallel connection	14...Solar Panel Input
7.....Battery Input	15...AC Maln/Second Output
8.....Power ON/ OFF Switch	16...Output ground wire

4   INSTALLATION

4.1 Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged.
You should have received the following items inside of package:

◆   The unit x 1

◆   User manual 1

4.2 Preparation

Before connecting all please take off bottom cover by removing two screws as shown below.
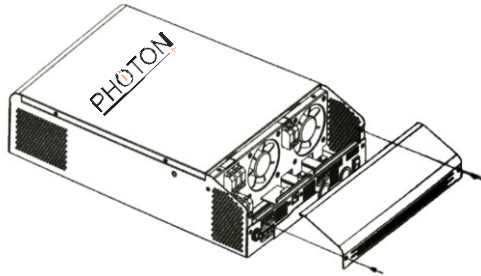
4.3 Mounting the Unit

Consider the following points before selecting where to install:

　※　Do not mount the inverter on flammable construction materials.

　※　Mount on a solid surface

　※　Install this inverter at eye level in order to allow the LCD display to be read at all times.

　※　For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.

　※　The ambient temperature should be between and to ensure optimal operation.

　※　The recommended installation position is to be adhered to the wall vertically.

　※　Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.
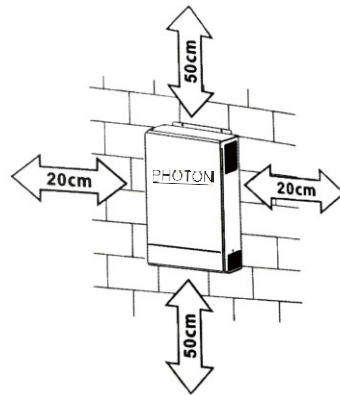
⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing three screws.

● 1,2 Use the M6*80mm expansion bolts.

● 3 Use M4 or M5.

Communication Connection
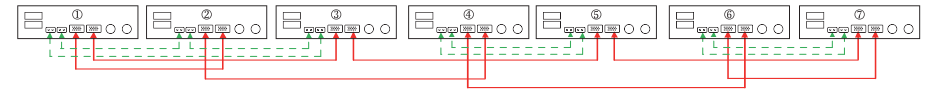
Two inverters in each phase:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

P1　　　　　　P2　　　　　　P3

Communication Connection

P1　　　　　　P2　　　　　　P3

Four inverters in one phase and one inverter for the other two phases:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

P1　　　　　　　　　　　　P2　　　P3

Communication Connection

Three inverters in one phase, three inverters in second phase and two inverters for the third phase:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

Communication Connection
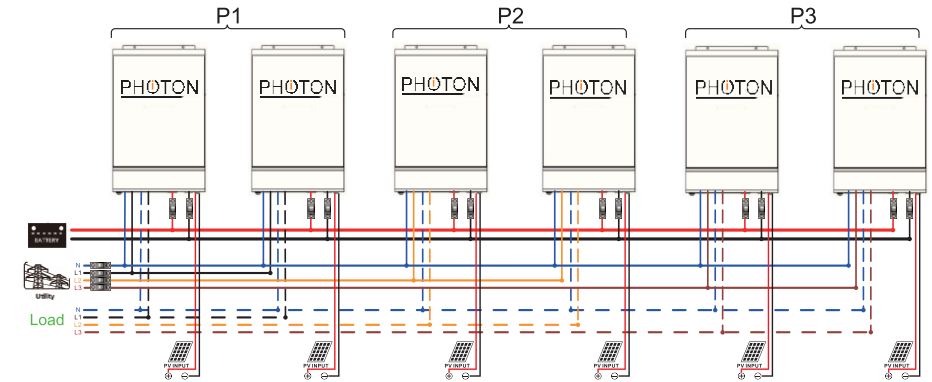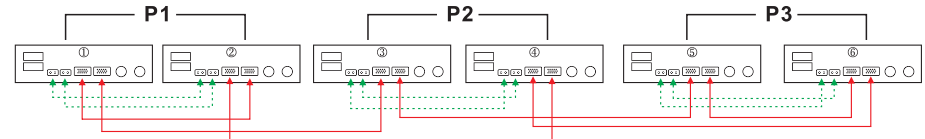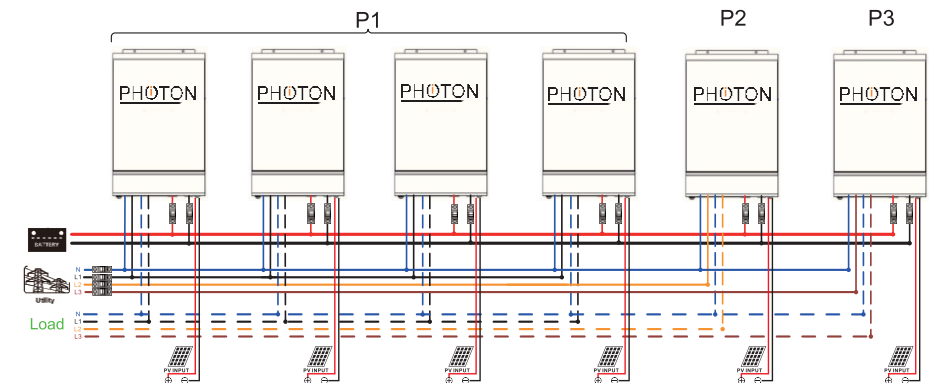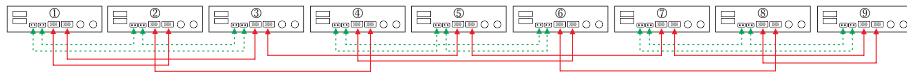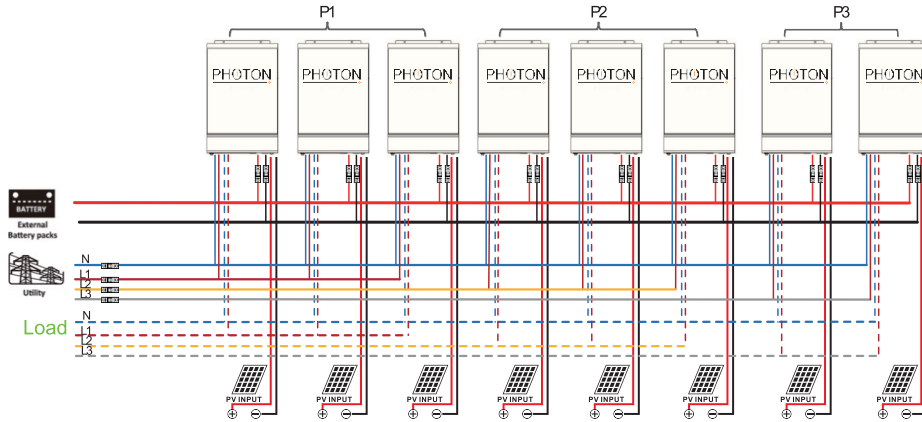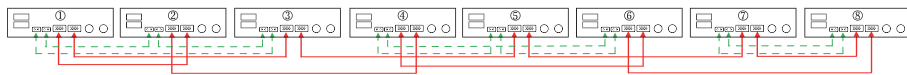

Three inverters in one phase, two inverters in second phase and two inverters for the third phase:

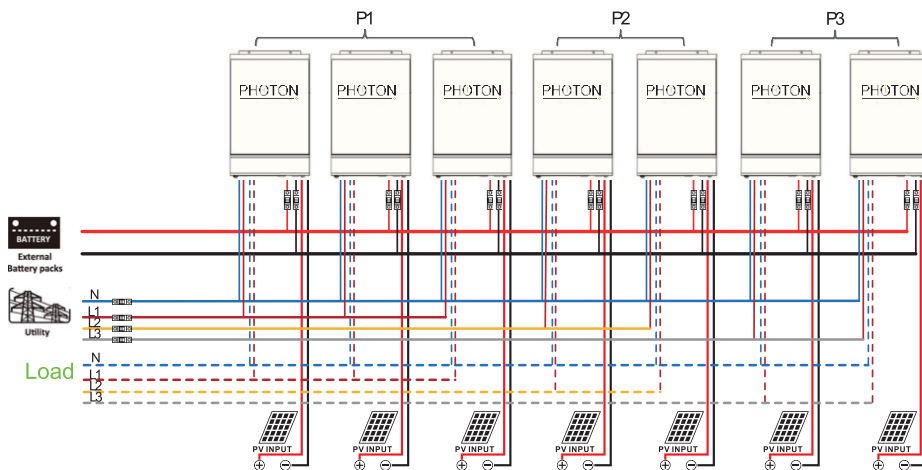### Power Connection(Each photovoltaic panel needs to be connected to an independent system)

4.4 Battery Connection

CAUTION: For safety operetion and reguation compliance,it's requested to install a separate DC over-current protector or disconnect device between battery and inverter.It I may not be requested to have a disconnect device in some applications, however, it's still requested to over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Ring terminal:

WARNING! All wiring must be performed by be qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, plese use the proper recommended cable and terminal size as below.
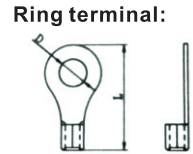
Recommended battery cable and terminal size:

Rated Capacity	Typical Amperage	Battery capacity	Wire Size	Ring Terminal			Torque value
				Cable(mm^2)	Dimensions		
					D(mm)	L(mm)	
2KVA	88A	100AH	1*6AWG	14	6.4	33.2	2~3 Nm
			2*10AWG	6	6.4	23.8	
3KVA	132A	100AH	1*4AWG	22	6.4	33.2	2~3 Nm
		200AH	2*8AWG	9	6.4	29.2	
3.6KVA	165A	200AH	2*4AWG	25	8.4	33.2	5Nm
5KVA	109A	200AH	1*2AWG	38	6.4	39.2	2~3 Nm
			2*6AWG	28	6.4	33.2	
5.5KVA	121A	200AH	1*2AWG	34	6.4	39.2	2~3 Nm
			2*6AWG	14	6.4	33.2	
6.2KVA	124A	200AH	1*2AWG	38	8.4	39.2	5Nm
			2*4AWG	25	8.4	33.2	
8KVA	183.2A	250AH	1*2/0AWG	67.4	8.4	51	5Nm
11KVA	228A	250AH	1*3/0AWG	85	8.4	54	5Nm

please follow below steps to implement battery connection:

1.Assemble battery ring terminal based on recommended battery cable and terminal size.
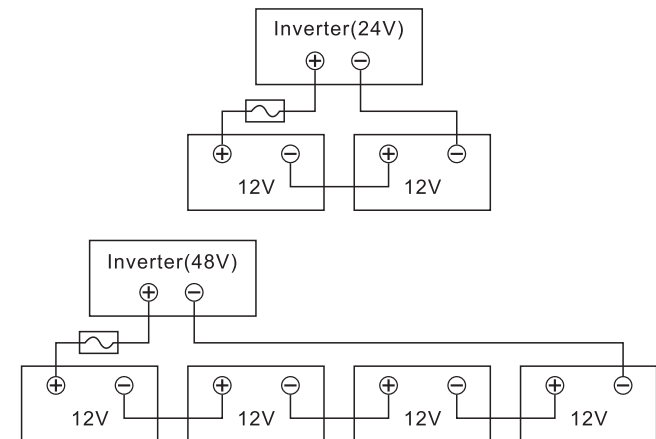
2. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals. Recommended tool: # 2 Pozi Screwdriver
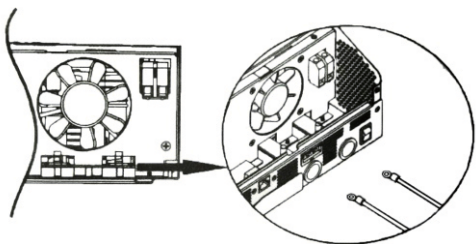
⚠	**WARNING:** Shock Hazard Installation must be performed with care due to high battery voltage in series.

⚠	**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive(+) must be connected to positive(+) and negative(-) must be connected to negative (-).

4.5 AC Input Output Connection

CAUTION!! Before connecting to AC input power source, please Install a separate AC breaker between inverter and AC input power source. This will ensure the Inverter can be disconnected during maintenance and fully protected from over current of AC input. The recommended spec of breaker is 32A for 24V system and 63A for 48V system .

CAUTION! ! There are two terminal blocks with " IN " and " OUT " markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

**Suggested cable requirement for AC wires**

Rated Capacity	Gauge	Torque value
2KVA	14AWG	08~1.0Nm
3KVA	12AWG	1.2~1.6Nm
3.6KVA	12AWG	1.2~1.6Nm
5KVA	10AWG	1.4~1.6Nm
5.5KVA	10AWG	1.4~1.6Nm
6.2KVA	10AWG	1.4~1.6Nm
8KVA	8AWG	1.4~1.6Nm
11KVA	8AWG	1.4~1.6Nm

Please follow below steps to implement AC input/ output connection

1. Before making AC input/output connection be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N3 mm.

Communication Connection
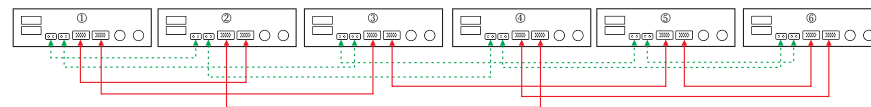
Power Connection(Each photovoltaic panel needs to be connected to an independent system)
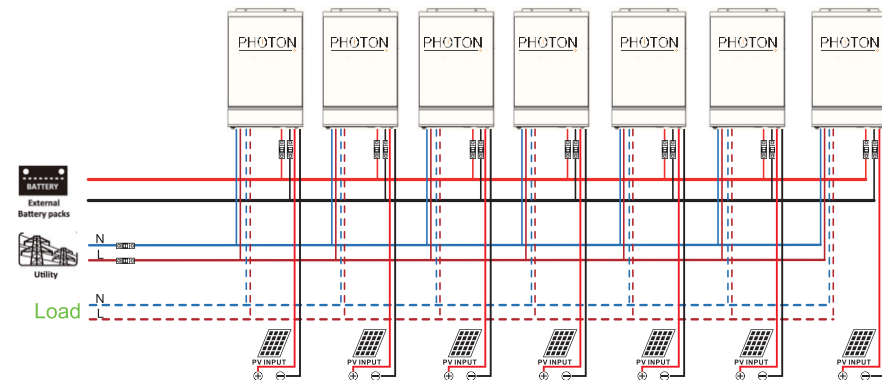
Communication Connection

🕐 Seven inverters in parallel

🕐 Eight inverters in parallel

🕐 Nine inverters in parallel

5-2 Support 3-phase equipment

Three inverters in each phase:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

Communication Connection

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

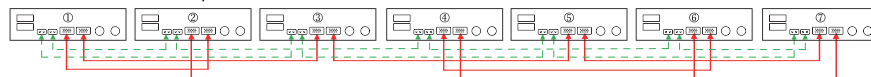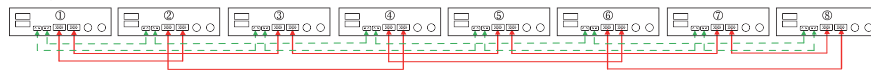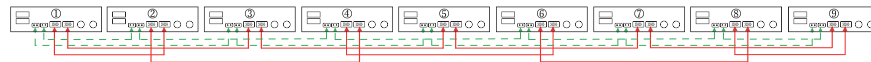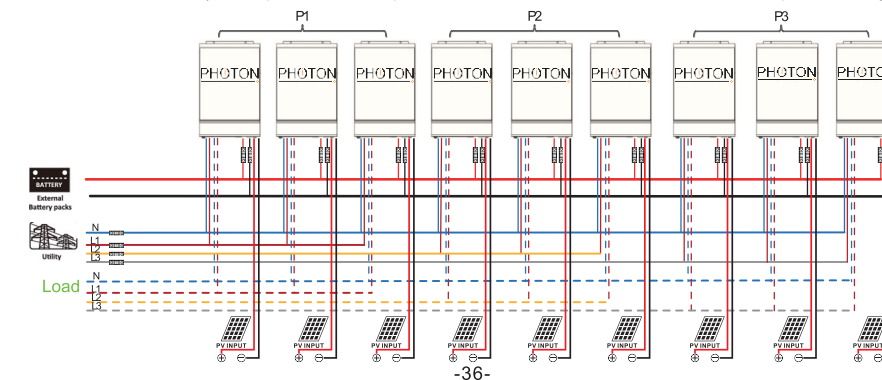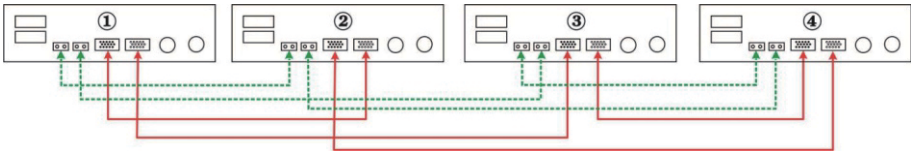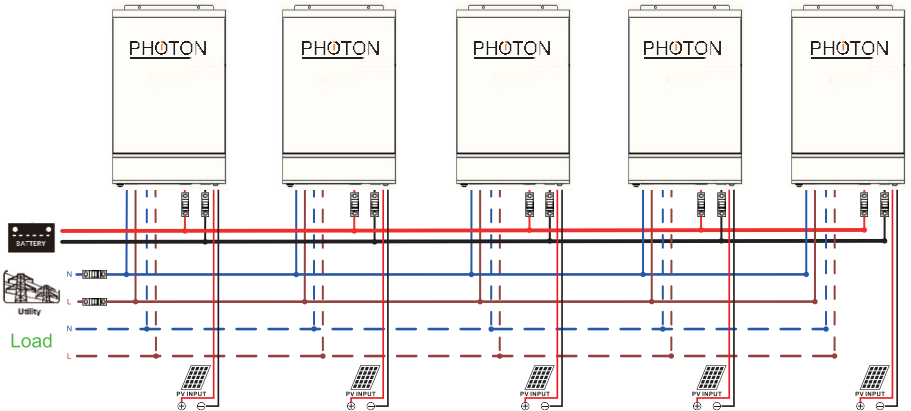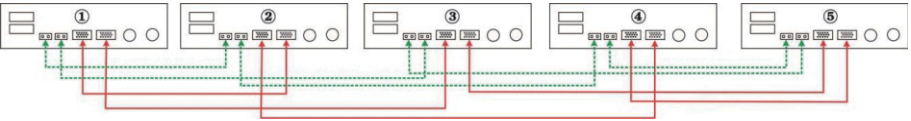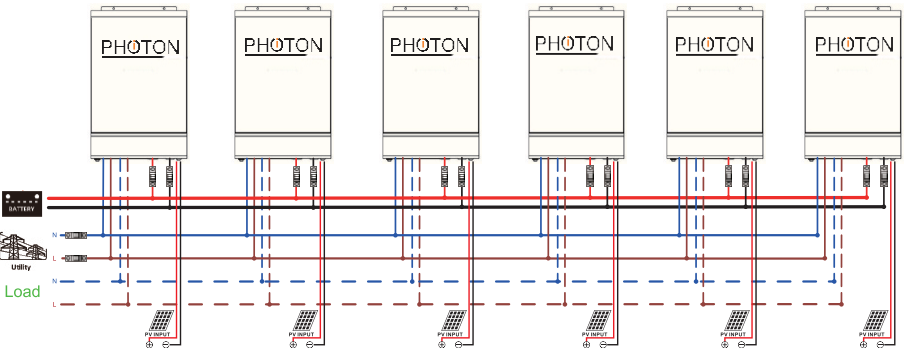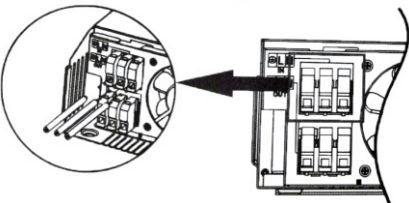## Communication Connection

Six inverters in parallel:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor(⏚)first.

⏚→**Ground(yellow-green)**

L→**LINE(brown or black)**

N→**Neutral (blue)**

⚠ **WARNING:**
Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Make sure the wires are securely connected

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/ charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

4.6 PV Connection

PV Connection(Only apply for the model with solar charger)

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Typical Amperage	Gauge	Torque Value
30A	12AWG	1.4~1.6Nm

PV module selection:

When choosing the right PV module, be sure to first consider the following requirements:

The open circuit voltage (Voc) of the PV modules does not exceed the maximum PV array open circuit voltage of the inverter. The maximum supply voltage of the PV modules should be close to the optimal PV access voltage range of the inverter for best performance. If one PV module cannot meet this requirement, it is necessary to connect multiple PV modules in series.

Model	Pi-Plus 3.6k	Pi-Plus 6.2k	Pi-Plus 11k
PV Charging Mode	MPPT	MPPT	MPPT Dual MPPT
MAX.PV Input Power	5000W	6200W	2*5500W
MPPT Tracking Range	60~500 Vdc	60~500 Vdc	90~500 Vdc
Best voltage	300~400V	300~400V	300~400V
MAX.PV Input Voltage	500Vdc	500Vdc	500Vdc
MAX.PV Charging Current	120A	120A	150A
MAX.AC Charging Current	100A	100A	150A
MAX.Charging Current	120A	120A	150A

PV Module Wire Connection

Please follow below steps to implement PV module connection:
1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool
3. Fix wire cover to the inverter with supplied screws as shown in below chart.
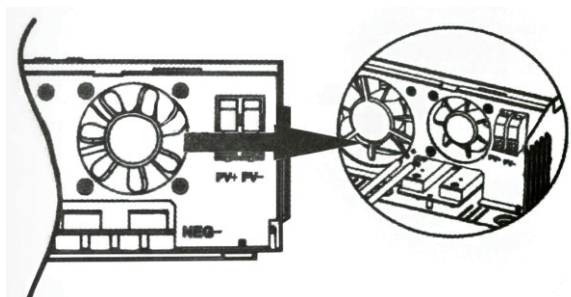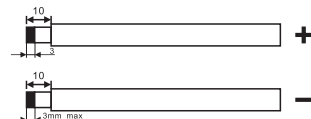
4. Check correct polarity of wire from PV modules and PV input connectors. Then,connect positive pole(+) of connection wire to positive pole(+) of PV input connector. Connect negative pole (-)of connection wire to negative pole(-) of PV input connector. Screw two wires tightly in clockwise direction. Recommended tool: 4mm blade screwdriver.

Power Connection(Each photovoltaic panel needs to be connected to an independent system)
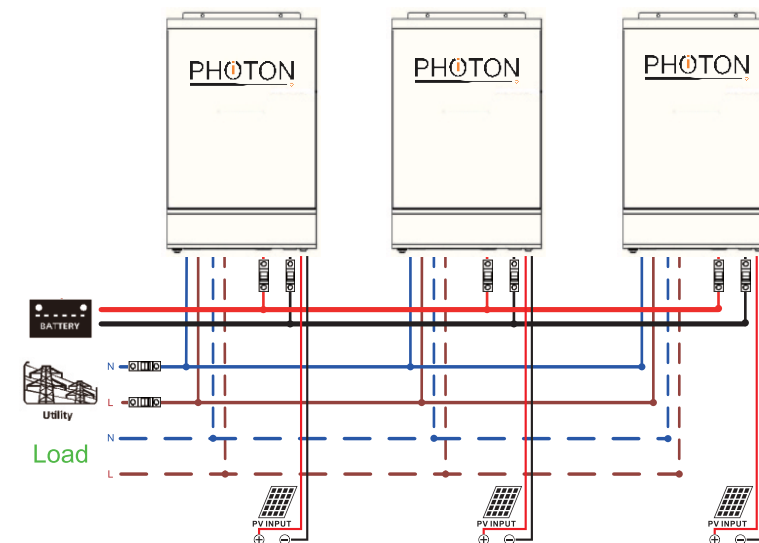
Communication Connection
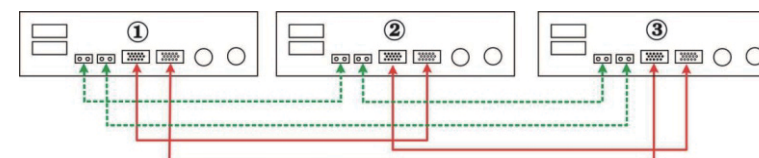
Four inverters in parallel:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)

Recommended battery capacity

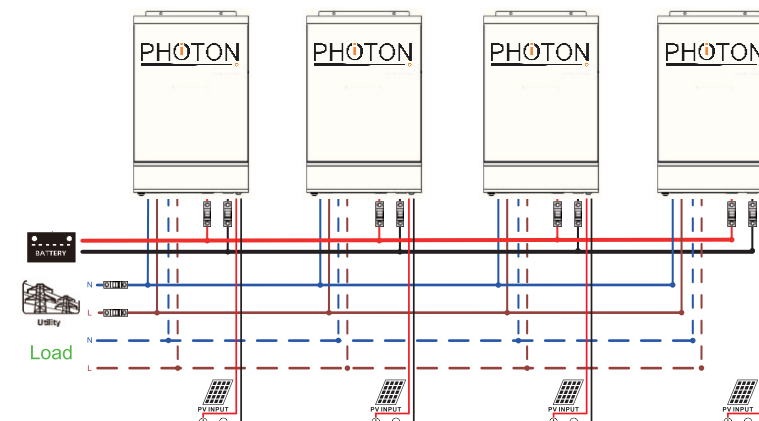| Inverter parallel numbers	2	3	4	5	6	7	8	9
Battery Capacity for 3KW	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH
Battery Capacity for 3.6KW	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH
Battery Capacity for 5KW	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH
Battery Capacity for 5.5KW	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH
Battery Capacity for 6.2KW	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH
Battery Capacity for 8KW	400AH	600AH	800AH	1000AH	1200AH	\	\	\
Battery Capacity for 11KW	500AH	750AH	1000AH	1250AH	1500AH	\	\	\

WARNING! Be sure that all inverters will share the same battery bank . Otherwise, the inverters will transfer to fault mode.

5-1. **Parallel Operation in Single phase**

Two inverters in parallel:

Power Connection(Each photovoltaic panel needs to be connected to an independent system)
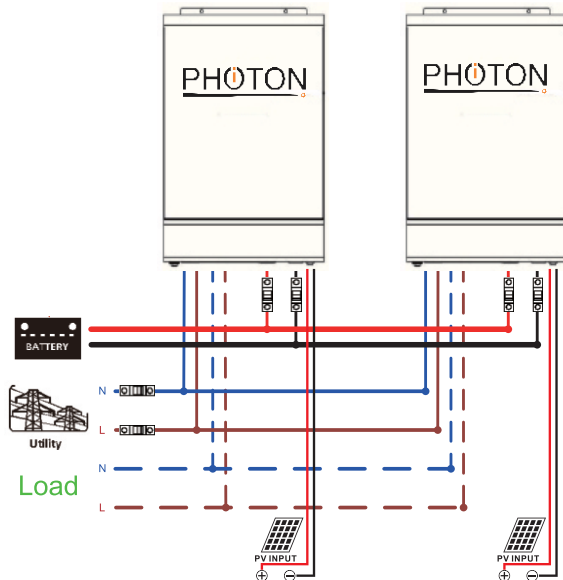
Communication Connection
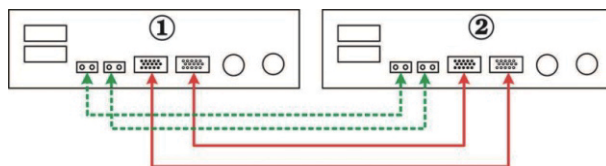
4.7 Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.

5 OPERATION

5.1 Power ON/OFF

Once the unit has been properly installed and the batteries are connected well,simply press On/Off switch (located on the button of the case)to turn on the unit.

5.1.1 Steps to start up

Connect the battery that meets the requirements (battery voltage needs to beyond 23V) or AC (AC needs to confirm the suitable input range depend on the output mode), then you can start up the inverter.

➢ Mains power on

Connect to normal AC power, press the switch, the system will automatically turn on. If you set AC output power priority, after waiting for a period of time, the panel will display AC mode that represents turn on the machine successfully, then will enter the AC mode.

➢ Battery boot

Connect to battery, press the power-on button to establish a working power source.
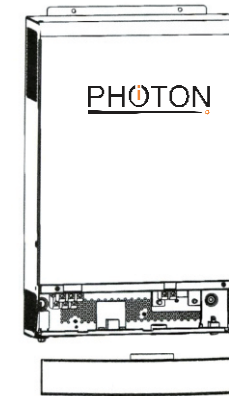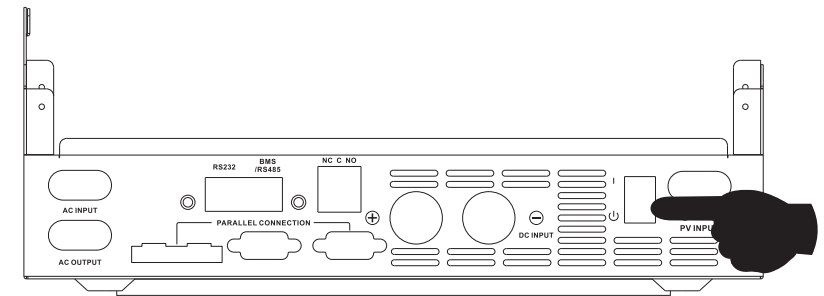
The system will automatically turn on, after waiting for a period of time, the panel will display battery mode that represents turn on the machine successfully, then will enter the battery mode.

5.1.2 Shutdown steps

When the system is in battery mode or AC mode output, press the switch again, then the system will be turned off.

5.2 Operation and Display Panel

The operation and display panel, shown in below chart , is on the front panel of the inverter. It includes three indicators , four function keys and a LCD display, indicating the operating status and input/output power information.

LCD display

LED indicators
Function keys

ESC   UP   DOWN   ENTER
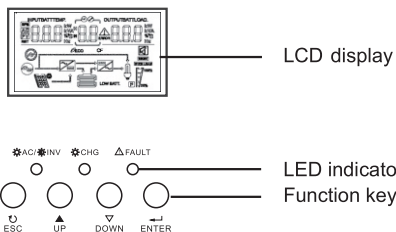
LED Indicator

LED Indicator			Messages
☀AC/☀INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
☀CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
⚠FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Recommended AC input and output cable size for each inverter:

Rated Capacity	AWG no.	Torque
3KW	12AWG	1.2~1.6Nm
3.6KW	12AWG	1.2~1.6Nm
5KW	10AWG	1.2~1.6Nm
5.5KW	10AWG	1.2~1.6Nm
6.2KW	10AWG	1.2~1.6Nm
8KW	8AWG	1.4~1.6Nm
11KW	8AWG	1.4~1.6Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used vfrom jointto b attery should be X times cable size in the tables above. indicates the number of inverters connected in parallel.
Regarding AC input and output, please also follow the same principle.
WARNING!! Make sure all output N wires of each in verter must be connected all the time.Otherwise, it will cause inverter fault in error code #72.
CAUTION!! Please install the breaker at the battery and AC input side. This will ensure the inverter can besecurely disconnected during maintenance and fully protected from over current of battery or AC input. The recommended mounted location of the breakers is shown in the figures in 5- 1 and 5-2.

Recommended breaker specification of battery for each inverter:

Rated Capacity	1 unit*	Rated Capacity	1 unit*
3KW	150A/70VDC	6.2KW	150A/70VDC
3.6KW	200A/70VDC	8KW	300A/70VDC
5KW	150A/70VDC	11KW	300A/70VDC
5.5KW	150A/70VDC		

＊If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit." X " indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input with single phase:

| Rated Capacity	2 units	3 units	4 units	5 units	6 units	7 units	8 units	9 units
3KW	80A/230VAC	120A/230VAC	160A/230VAC	200A/230VAC	240A/230VAC	280A/230VAC	320A/230VAC	360A/230VAC
3.6KW	80A/230VAC	120A/230VAC	160A/230VAC	200A/230VAC	240A/230VAC	280A/230VAC	320A/230VAC	360A/230VAC
5KW	80A/230VAC	120A/230VAC	160A/230VAC	200A/230VAC	240A/230VAC	280A/230VAC	320A/230VAC	360A/230VAC
5.5KW	80A/230VAC	120A/230VAC	160A/230VAC	200A/230VAC	240A/230VAC	280A/230VAC	320A/230VAC	360A/230VAC
6.2KW	80A/230VAC	120A/230VAC	160A/230VAC	200A/230VAC	240A/230VAC	280A/230VAC	320A/230VAC	360A/230VAC
8KW	120A/230VAC	180A/230VAC	240A/230VAC	300A/230VAC	360A/230VAC	/	/	/
11KW	120A/230VAC	180A/230VAC	240A/230VAC	300A/230VAC	360A/230VAC	/	/	/

Note1: Also, a circuit breaker should be installed at the AC input of each inverter, and the selection of the circuit breaker should refer to the AC input current of the machine nameplate.

Note2: Regarding three-phase system, you can use 4-pole breaker directly and the rating of the breaker should be compatible with the phase current limitation from the phase with maximum units.

Appendix I: Parallel function

1. Mounting the unit

When installing multiple units, please follow below chart.
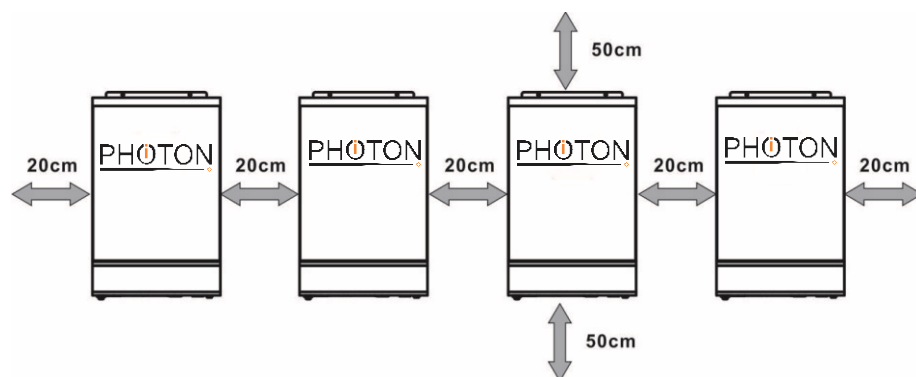
NOTE: For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx.50 cm above and below the unit, Be sure to install each unit in the same level.

2. Wiring Connection

NOTICE: **It's requested to connect to battery for parallel operation**.

The cable size of each inverter is shown as below:

Recommended battery cable and terminal size for each inverter:

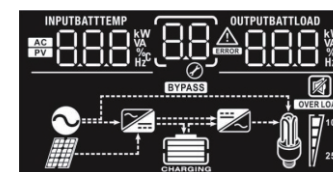| Rated Capacity | Wire Size | Ring Terminal | | | Torque value |
		Cable mm²	Dimensions D (mm)	L (mm)	
3KW	1*4AWG	22	6.4	33.2	2~3Nm
3.6KW	2*4AWG	25	8.4	33.2	5Nm
5KW	1*2AWG	38	6.4	33.2	2~3Nm
5.5KW	1*2AWG	38	6.4	39.2	2~3Nm
6.2KW	1*2AWG	38	8.4	39.2	2~3Nm
8KW	1*2/0AWG	67.4	8.4	51	5Nm
11KW	1*3/0AWG	85	8.4	54	5Nm

Ring terminal:
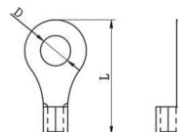
WARNING: Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

Function Keys

| Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons

Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input.
INPUTBATT 888	Indicate input voltage, input frequency, PV voltage, charger current, charger power, battery voltage.
Configuration Program and Fault Information	
88	Indicates the setting programs.
88 ⚠ ERROR	Indicates the warning and fault codes. Warning: 88 ⚠ flashing with warning code Fault: 88 ERROR lighting with fault code
Output Information	
OUTPUTBATTLOAD 888	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode/ Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cel	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load>50%	<1.85V/cell	
	1.85V/cell~1.933V/cell	
	1.933V/cell~2.017V/cell	
	>2.017V/cell	
Load<50%	<1.892V/cell	
	1.892V/cell~1.975V/cell	
	1.975V/cell~2.058V/cell	
	>2.058V/cell	

Load Information

OVER LOAD	Indicates overload.

Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.

	0%~24%	25%~49%	50%~74%	75%~100%

7.Technical datasheet

Model		Pi-Plus 3.6k	Pi-Plus 6.2k	Pi-Plus 11k
Input	Input Sources	L+N+PE		
	Rated Input Voltage	220/230/240VAC		
	Voltage Range	90-280VAC±3V(APL Mode)170-280VAC±3V(UPS Mode)		
	Freqency	50Hz/60Hz(Auto Adaptive)		
Output	Rated Capacity	3600W	6200W	11000W
	Output Voltage	220/230/240VAC±5%		
	Output Frequency	50/60Hz±0.1%		
	Waveform	Pure Sine Wave		
	Transfer Time (adjustable)	Computers(UPS Mode)10ms, Appliance(APL Mode)20ms		
	Peak Power	7200VA	12400VA	22000VA
	Peak Efficiency (battery Mode)	>94%	>98%	>98%
Battery	Battery Votage	24Vdc	48Vdc	48Vdc
	Constant Charging Voltage(Adjustable)	28.2Vdc	56.4Vdc	56.4Vdc
	Floate Charging Voltage(Adjustable)	27Vdc	54Vdc	54Vdc
Chargers	PV Charging Mode	MPPT	MPPT	MPPT Dual MPPT
	MAX.PV Input Power	5000W	6200W	2*5500W
	MPPT Tracking Range	60~500 Vdc	60~500 Vdc	90~500 Vdc
	Best voltage	300~400V	300~400V	300~400V
	MAX.PV Input Voltage	500Vdc	500Vdc	500Vdc
	MAX.PV Charging Current	120A	120A	150A
	MAX.AC Charging Current	100A	100A	150A
	MAX.Charging Current	120A	120A	150A
Display	LCD Display	Display Running Mode/Loads/Input/Output etc.		
Interface	RS232	Baud Rate2400		
	Communication Port	Lithium Battery BMS Communication Card WifiCard, Dry Contact		
	Parallel Connect Interface	Without Parallel Connect	With Parallel	
Environments	Operating Temperature	-10~50℃		
	Humidity	20%~95%(Non-condensing)		
	Storage Temperature	−15~60℃		
	Altitude	Altiude Not Over 1000m,Derating over 1000m,Max 4000m，Refer to IEC62040		
	Noise	≤50db		
Protection Rating		Ip		
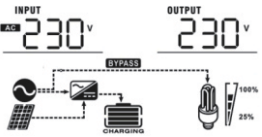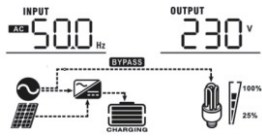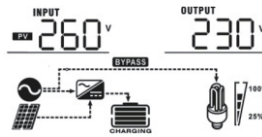
6.Trouble removeal

Problem	LCD/LED/Buzzer	Explanation/Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication	1. The battery voltage is far too low.(<1.4V/Cell) 2. Internal fuse tripped.	1.Contact repair center for replacing the fuse. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied)is working well or if input voltage range setting is correct.(UP-->sppliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 105% and time is up.	Reduce the connected load by switching off some equipment.
		If PV input voltage is higher than specification, the output power will be derated.At this time, if connected loads is higher than derated output power, it will cause overload.	Reduce the number of PV modules in series or the connected load.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C	
	Fault code 03	Battery is over-charged	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 59	PV input voltage is beyond the specification.	Reduce the number of PV modules in series.

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Mode Operation Information	
∿	Indicates unit connects to the mains.
▦	Indicates unit connects to the PV panel
BYPASS	Indicates load is supplied by utility power
⊠	Indicates the utility charger circuit is working.
⊠	Indicates the DC/AC inverter circuit is working.
Mute Operation	
🔇	Indicates unit alarm is disabled.

Display Setting

The LCD display information will be switched in turns by pressing "UP"or"DOWN" key. The selectable information is switched as below order input voltage, input frequency, PV voltage, charging current, charging power battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

Selectable information	LCD display
Input voltage /Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V
Input frequency	Input frequency =50Hz
PV voltage	PVvoltage=260V

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PV power	PV current = 2.5A PV power = 500W
Charging current	AC and PV charging current=50A PV charging current=50A AC charging current=50A
Charging power	AC and PV charging power=500W PV charging power=500W AC charging power=500W

5.5.2 Warning Descriptions

➤ **Alarm:** The red LED flashes, and the LCD displays an alarm code, the inverter does not enter the failure mode

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
02	Over temperature	None	
03	Batery is over-charged	Beep once every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	
15	PV energy is low.	Beep twice every 3 seconds	
16	High AC input (>280VAC) during BUS soft start	None	
E9	Battery equalization	None	
bP	Battery is not connected	None	

5.5.3 Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

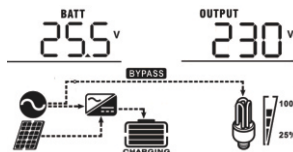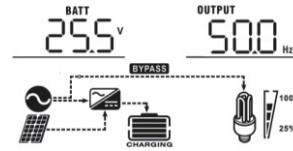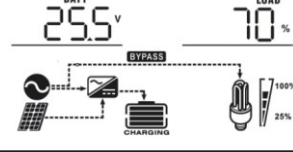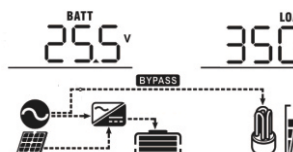| Code	Description
60 ⚠	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.
61 ⚠	Communication lost • After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery. • Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.
69 ⚠	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
70 ⚠	If battery status must to charge after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
71 ⚠	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharge battery.
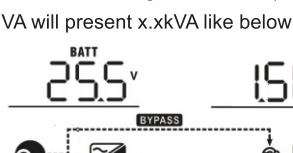
5.5 Function and alarm descripion
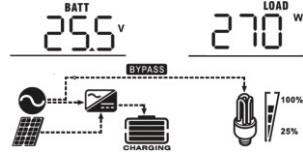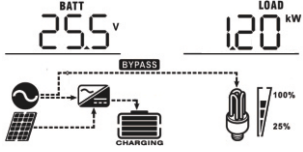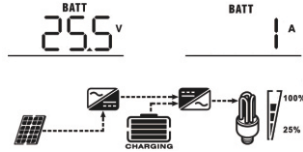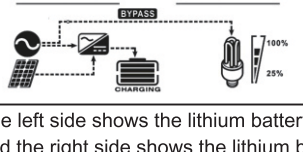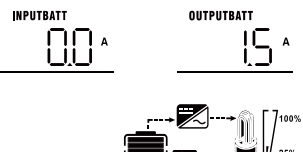
5.5.1 Faults Descriptions

➤**Fault:** The inverter enters the fault mode, the red LED light is always on and the LCD displays the fault code.

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	01
02	Over temperature or NTC is not connected well.	02
03	Battery voltage is too high.	03
04	Battery voltage is too low.	04
05	Output short circuited or over temperature is detected by internal converter components.	05
06	Output voltage is too high.	06
07	Over load time out.	07
08	Bus voltage is too high	08
09	Bus soft start failed	09
51	Over currents or urge	51
52	Bus voltage is too low	52
53	Inverter soft start failed	53
55	Over DC voltage in AC output	55
57	Current sensor failed	57
58	Output voltage is too low	58
59	PV voltage is over limitation	59

Battery voltage and output voltage	Battery voltage =25.5V, output voltage=230V
Output frequency	Output frequency=50Hz
Load percentage	Load percent=70%
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart. When load is larger than 1kVA(≧1KVA), load in VA will present x.xkVA like below chart.

	When loadis lower than 1kW, load in W will present xxxW like below chart.
Load in Watt	 When load is larger than 1kW(≧1KW),load in W will present x.xkW like below chart.
Battery voltage/DC discharging current	Battery voltage=25.5V, discharging current=1A
Main CPU version checking	Main CPU version 00014.04
Setting BMS communication success display	The left side shows the lithium battery temperature and the right side shows the lithium battery capacity.
	The input current of the lithium battery is displayed on the left side, and the output current of the lithium battery is displayed on the right side.

※ **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 35.
2. Active equalization immediately in program 36.

※ **When to Equalize**

In stage, when the setting equalization interval(battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.
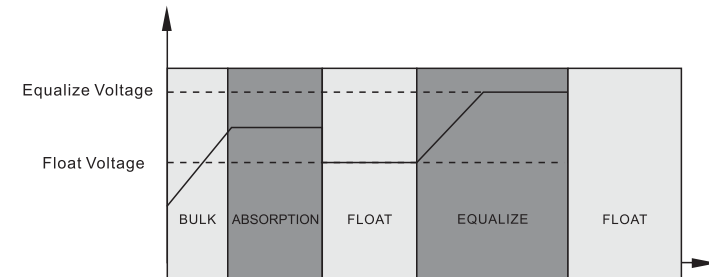
※ **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage.Then,constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.
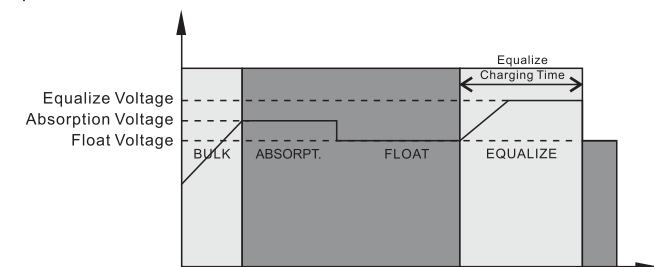
However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.

39	Bat Soc Turn To Ac	StG 39 20% BATT	When the working mode of the inverter is set to the battery priority mode, the inverter will be forced to enter the mains charging when the SOC of the BMS is lower than the set value.
40	Bat Soc Turn To Dc	Stb 40 95% BATT	When the working mode of the inverter is set to the battery priority mode, the inverter resumes the DC working mode when the SOC of the BMS is higher than the set value.
41	Bat Restart Soc	bSt 41 50% BATT	When the inverter is turned on, the SOC must be higher than the set value to work normally.
42	BMS communication protocol	bPO 42 0	Choose RS485 communication protocol
45	Reset PV energy storage	Not reset (default) 45 Nrt	Reset 45 rSt
60	Dual output	Disable(default) 60 L2F	Use 60 L2O
61	Enter the dual output functional voltage point	Default setting:44.0V bUd 61 44.0v BATT Default setting:22.0V bUd 61 22.0v BATT If battery voltage lower than inverter setting, second output will be cutted of, Increment of each click is 0.1V.	
62	Enter the dual output functional SOC point	bSd 62 15% BATT	If BMS capacity lower than SOC setting, second output will be cutted of.

When the BMS/485 communication interface is externally connected, as shown in the following figure:
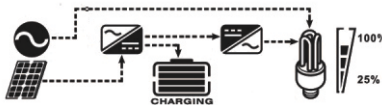
RJ45

1-----------485B
2-----------485A
3/4/5/6/7/8--NC
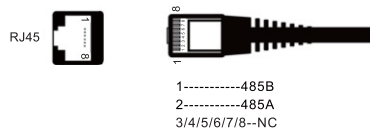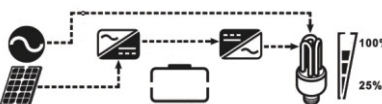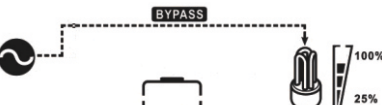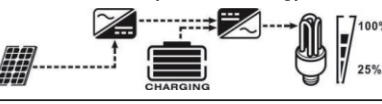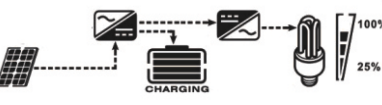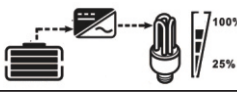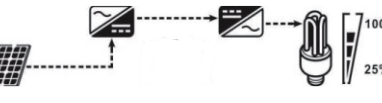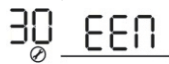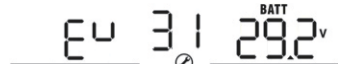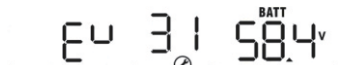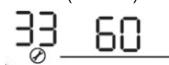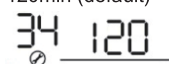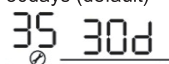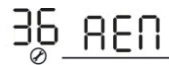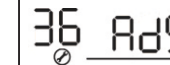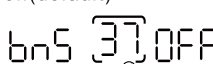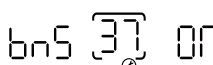
5.4 Battery Equalization Description

Equalization function is added into charge controller, It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

Operating Mode Description

Operation mode	Description	LCD display
Standby mode **Note**: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy. Charging by utility Charging by PV energy. No charging
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy. Charging by utility Charging by PV energy. No charging.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy. BYPASS 100% 25% Charging by utility . BYPASS 100% 25%

Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	If "solar first" is selected priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.
		If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.
		Power from utility.
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.
		PV energy will supply power to the loads and charge battery at the same time.
		Power from battery only.
Battery free mode	The device will provide output power from the PV power supply.	

30	Battery equalization	Battery equalization `30 EEn`	Battery equalization disable (default) `30 EdS`
		If "Flooded" or "User Defined" is selec ted in program05, this program can be set up.	

31	Battery equalization voltage	24V system default setting:29.2V
		`Eu 3.1 29.2v BATT`
		48V system default setting:58.4V
		`Eu 3.1 58.4v BATT`	

		Setting range is from 25.0V to 31.5V for 24V system mode and l 48.0V to 61.0 V for 48V system model. Increment of each click is 0.1V.	
33	Battery equalized time	60min (default) `33 60`	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default) `34 120`	Setting range is from 5min to 900min. Increment of each click is 5min.
35	Equalization interval	30days (default) `35 30d`	Setting range is from 0 to 90 days. Increment of each click is 1 day.
36	Equalization activated immediately	Enable `36 AEn`	Disable (default) `36 AdS`
		If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows " E9 ", If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, " E9 " will not be shown in LCD main page.	

37	BMS Function Switch	off(default)
		`bnS 37 OFF`
		`bnS 37 On`
			Whether to enable the BMS communication function

38	Bat Soc Under Lock	`bSU 38 10% BATT`	BMS low voltage SOC value, if the BMS SOC value is lower than the set value, the inverter will shut down to protect the battery.

23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) **23 bYd**	Bypass enable **23 bYE**
25	Record Fault code	Record enable (default) **25 FEn**	Record disable **25 FdS**
26	Bulk charging voltage (C.V voltage)	24V system default setting:28.2V **Cʋ 26 28.2v** 48V system default setting:56.4V **Cʋ 26 56.4v** If self-defined is selected in program 5, this program can be set up. Setting range is from 25.0V to 31.5V for 24V system model and 48.0V to 61.0V for 48V system model. Increment of each click is 0.1V.	
27	Floating charging voltage	24V system default setting:27.0V **FLʋ 27 27.0v** 48V system default setting:54.0V **FLʋ 27 54.0v**	
28	Reset factory setting	default: **Std 28 OFF** 48V system default setting:54.0V **Std 28 On**	
29	Low DC cut-off voltage: ● If battery power is only power source available inverter will shut down. ● If PV energy and battery power are available, inverter will charge battery without AC output.	24V system default setting:21.0V **COʋ 29 21.0v** If self-defined is selected in program 5, this program can be set up. Setting range is from 21.0V to 24.0V for 24V system model and 42.0V to 48.0V for 48V system model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected. 48V system default setting:42.0V **COʋ 29 42.0v**	

5.3 LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button exit.

Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	Escape **00 ESC**	
01	Output source priority: To configure load power source priority	Utility first (default) **01 USb**	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first **01 SUb**	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
		BU priority **01 SbU**	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A(default) **02 60ᴬ**	Setting range is from 10A to maximum charging current. Increment of each click is 10A.
03	AC input voltage range	Appliances (default) **03 APL**	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS **03 UPS**	If selected, acceptable AC input voltage range will be within 170-280VAC.
05	Battery type	AGM (default) **05 AGn**	Flooded **05 FLd**
		User-Defined **05 USE**	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.

06	Auto restart when overload occurs	Restart disable(default)	Restart enable
		06 Lrd	06 LrE
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable
		07 trd	07 trE
08	ECO function: System will temporarily stop when the load is low in battery mode.	disable (default) ECO 08 SdS	
		enable ECO 08 SEn	
09	Output frequency	50Hz(default) 09 50Hz	60Hz 09 60Hz
10	Output voltage	220V 10 220v	230V (default) 10 230v
		240V 10 240v	
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	30A(default) 11 30A	Setting range is 2A, then from 10A to max.AC charging current. Increment of each click is 10A.
12	Setting voltage point back to utility source when selecting "SBU priority" in program 01.	Available options in 24 system model:	
		23.0V (default) 12 23.0v BATT	Setting range is from 22V to 25.5V. Increment of each click is 0.5V.
		Available options in 48 system model:	
		46V (default) 12 46v BATT	Setting range is from 44V to 51V. Increment of each click is 1V.
13	Setting voltage point back to battery mode when selecting "SBU priority"in program 01.	Available options in 24 system model:	
		Battery fully charged 13 FUL BATT	27V(default) 13 27.0v BATT
		Setting range is from 24V to 29V. Increment of each click is 0.5V.	

		Available options in 48 system model:	
		Battery fully charged 13 FUL BATT	54V (default) 13 54.0v BATT
		Setting range is from 48V to 58V. Increment of each click is 1V.	
16	Charger source priorit: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode,charger source can be programmed as below:	
		Utility first 16 CUt	Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available.
		Solar first 16 CSO	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility(default) 16 SnU	Solar energy and utility will charge battery at the same time.
		Only Solar 16 OSO	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) 18 bOn	Alarm off 18 bOF
19	Auto return to default display screen	Return to default display screen (default) 19 ESP	If selected, no matter how users switch display screen, it wil automatically return to defaultl display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 tEP	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 20 LOn	Backlight off 20 LOF
22	Beeps while primary source is interrupted	Alarm on (default) 22 AOn	Alarm off 22 AOF